

Description Diaphragm pressure regulator of solid design. Made of brass. No air consumption, no constant bleed. For compressed air with relieving diaphragm, for water with non-relieving diaphragm.

Media Compressed air, non-corrosive gases or liquids. R280-16 is not suitable for liquids.

Supply pressure max. 40 bar

Adjustment by handwheel with locknut for G $\frac{1}{4}$ to G $\frac{1}{2}$ regulators
by T-handle with locknut for G $\frac{3}{4}$ to G1 $\frac{1}{2}$ regulators, by knob for G2 regulators
by hexagonal spindle for range up to 16 or 25 bar, up to G $\frac{1}{2}$ 14mm A/F, otherwise 19mm A/F

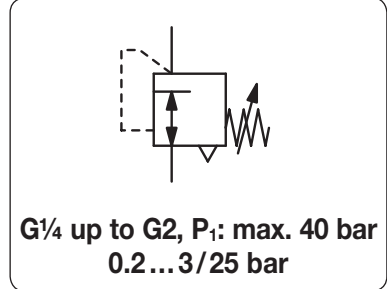
Relieving function relieving, optionally non-relieving

Gauge port G $\frac{1}{4}$ on both sides of the body, one screw plug supplied

Mounting position any

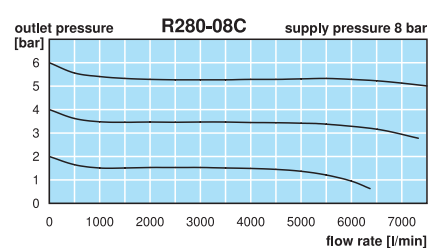
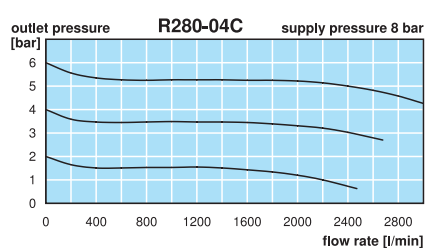
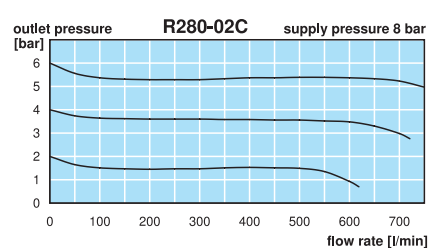
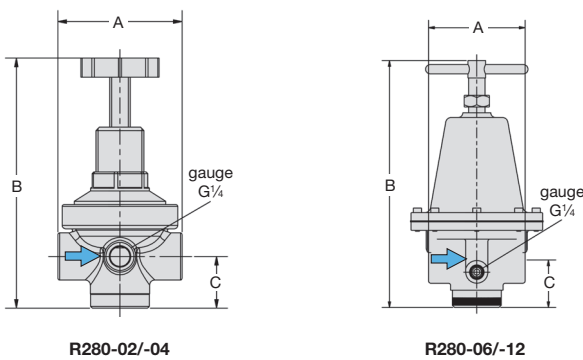
Temperature range -10 °C to 90 °C / 14 °F to 194 °F

Material Body: brass, aluminium die-cast at G2 regulator
Elastomer: NBR/Buna-N
Inner valve: brass



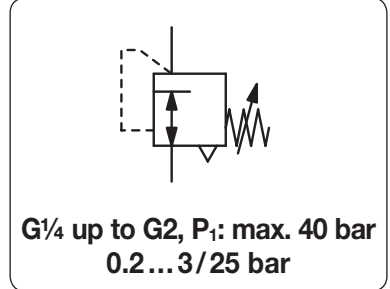
| Dimensions | | | Pressure adjustment by | K _v value (m ³ /h) | Flow rate m ³ /h*1 | l/min*1 | Connection thread G | Pressure range bar | Order number |
|------------|------|------|------------------------|--|-------------------------------|---------|---------------------|--------------------|--------------|
| A mm | B mm | C mm | | | | | | | |

| Brass pressure regulator | | | | | | | | supply max. 40 bar, for compressed air, relieving, without pressure gauge | R280 | |
|--------------------------|-----|----|--------------|------|-----|-------|---------------------|---|-----------|----------|
| 45 | 104 | 23 | handwheel | 0.48 | 45 | 750 | G $\frac{1}{4}$ | 0.2... 3 | R280-02A | |
| | | | | | | | | | 0.2... 6 | R280-02B |
| | | | | | | | | | 0.5... 10 | R280-02C |
| | | | | | | | | | 0.5... 16 | R280-02D |
| | | | | | | | | | 0.5... 25 | R280-02E |
| 72 | 145 | 30 | handwheel | 1.5 | 144 | 2400 | G $\frac{1}{2}$ | 0.2... 3 | R280-04A | |
| | | | | | | | | | 0.2... 6 | R280-04B |
| | | | | | | | | | 0.5... 10 | R280-04C |
| | | | | | | | | | 0.5... 16 | R280-04D |
| | | | | | | | | | 0.5... 25 | R280-04E |
| | | | hex. spindle | | | | | | | |
| 95 | 216 | 41 | T-handle | 4.7 | 438 | 7300 | G $\frac{3}{4}$ *2 | 0.2... 3 | R280-06A | |
| | | | | | | | | | 0.2... 6 | R280-06B |
| | | | | | | | | | 0.5... 10 | R280-06C |
| | | | | | | | | | 0.5... 16 | R280-06D |
| | | | | | | | | | 0.5... 25 | R280-06E |
| | | | hex. spindle | | | | | | | |
| 83 | 216 | 41 | T-handle | 4.8 | 450 | 7500 | G1 | 0.2... 3 | R280-08A | |
| | | | | | | | | | 0.2... 6 | R280-08B |
| | | | | | | | | | 0.5... 10 | R280-08C |
| | | | | | | | | | 0.5... 16 | R280-08D |
| | | | | | | | | | 0.5... 25 | R280-08E |
| | | | hex. spindle | | | | | | | |
| 128 | 240 | 50 | T-handle | 7.1 | 660 | 11000 | G1 $\frac{1}{4}$ *2 | 0.2... 3 | R280-10A | |
| | | | | | | | | | 0.2... 6 | R280-10B |
| | | | | | | | | | 0.5... 10 | R280-10C |
| | | | | | | | | | 0.5... 16 | R280-10D |
| | | | | | | | | | 0.5... 25 | R280-10E |
| | | | hex. spindle | | | | | | | |



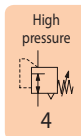
*1 at 8 bar supply pressure, 6 bar outlet pressure and 1 bar pressure drop *2 reduced from next bigger thread

| | |
|---------------------------|--|
| Description | Diaphragm pressure regulator of solid design. Made of brass. No air consumption, no constant bleed. For compressed air with relieving diaphragm, for water with non-relieving diaphragm. |
| Media | Compressed air, non-corrosive gases or liquids. R280-16 is not suitable for liquids. |
| Supply pressure | max. 40 bar |
| Adjustment | by handwheel with locknut for G $\frac{1}{4}$ to G $\frac{1}{2}$ regulators by T-handle with locknut for G $\frac{3}{4}$ to G1 $\frac{1}{2}$ regulators, by knob for G2 regulators by hexagonal spindle for range up to 16 or 25 bar, up to G $\frac{1}{2}$ 14mm A/F, otherwise 19mm A/F |
| Relieving function | relieving, optionally non-relieving |
| Gauge port | G $\frac{1}{4}$ on both sides of the body, one screw plug supplied |
| Mounting position | any |
| Temperature range | -10 °C to 90 °C / 14 °F to 194 °F |
| Material | Body: brass, aluminium die-cast at G2 regulator Elastomer: NBR/Buna-N Inner valve: brass |



| Dimensions | | | Pressure adjustment | K _v value | Flow rate | Connection thread | Pressure range | Order number |
|------------|----|----|---------------------|----------------------|---------------------|-------------------|----------------|--------------|
| A | B | C | by | (m ³ /h) | m ³ /h*1 | l/min*1 | bar | |
| mm | mm | mm | | | | | | |

| Brass pressure regulator | | | | | | | | supply max. 40 bar, for compressed air, relieving, without pressure gauge | R280 |
|--------------------------|-----|----|--------------|------|------|-------|------------------|---|----------|
| 114 | 240 | 50 | T-handle | 7.7 | 720 | 12000 | G1 $\frac{1}{2}$ | 0.2 ... 3 | R280-12A |
| | | | | | | | | 0.2 ... 6 | R280-12B |
| | | | | | | | | 0.5 ... 10 | R280-12C |
| | | | hex. spindle | | | | | 0.5 ... 16 | R280-12D |
| | | | | | | | | 0.5 ... 25 | R280-12E |
| 160 | 278 | 78 | knob | 21.9 | 1500 | 25000 | G2 | 0.5 ... 10 | R280-16C |
| | | | | | | | | 0.5 ... 16 | R280-16D |
| | | | | | | | | 0.5 ... 25 | R280-16E |

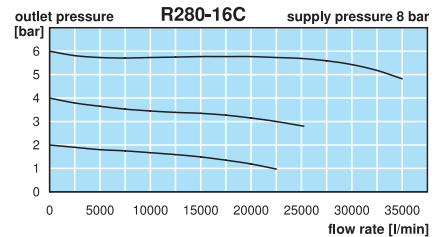
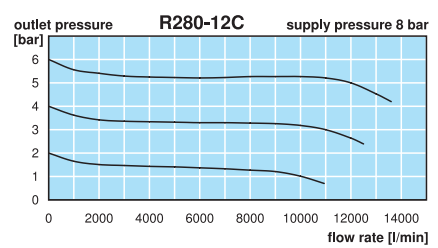
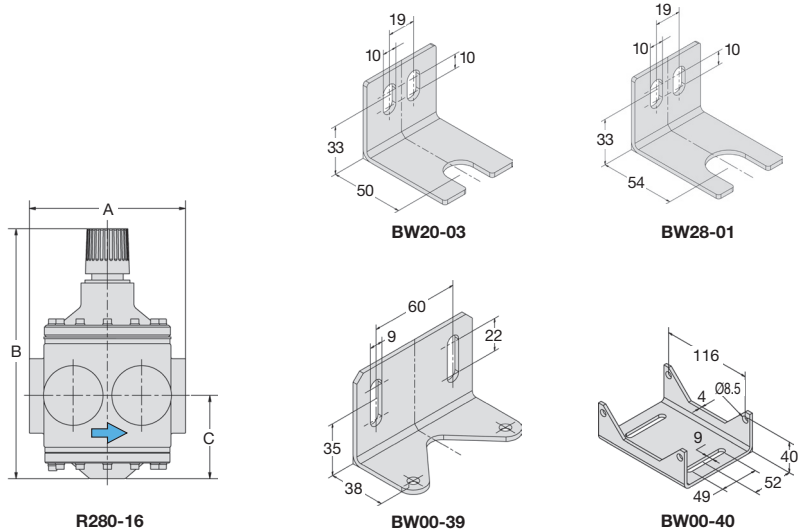


Special options, add the appropriate letter

| | | | |
|---------------------------------|---|------------|-------------------------|
| non-relieving for oxygen | without relieving function specially cleaned, with oxygen grease, max. 60 °C/140 °F up to G1 $\frac{1}{2}$ | not for G2 | R280-...K R280-...15 |
|---------------------------------|---|------------|-------------------------|

Accessories, enclosed

| | | | |
|-------------------------|--|--|--|
| pressure gauge | Ø 50 mm, 0...*2 bar, G $\frac{1}{4}$ Ø 50 mm, 0...25 bar, G $\frac{1}{4}$ Ø 63 mm, 0...*2 bar, G $\frac{1}{4}$ Ø 63 mm, 0...25 bar, G $\frac{1}{4}$ | for G $\frac{1}{4}$ and G $\frac{1}{2}$ for G $\frac{1}{4}$ and G $\frac{1}{2}$ from G $\frac{3}{4}$ on from G $\frac{3}{4}$ on | MA5002-...*2 MA5002-25 MA6302-...*2 MA6302-25 |
| mounting bracket | made of steel | for G $\frac{1}{4}$ | BW20-03 |
| mounting nut | made of brass | for G $\frac{1}{4}$ | M20x1,5M |
| mounting bracket | made of steel | for G $\frac{1}{2}$ | BW28-01 |
| mounting nut | made of brass | for G $\frac{1}{2}$ | M28x1,5M |
| mounting bracket | made of steel, assembly at spring cage | for G $\frac{3}{4}$ to G1 $\frac{1}{2}$ for G2 | BW00-39 BW00-40 |



*1 at 8 bar supply pressure, 6 bar outlet pressure and 1 bar pressure drop
*2 04 = 0...4 bar, 06 = 0...6 bar, 10 = 0...10 bar, 16 = 0...16 bar